



## **SPECIFICATIONS**

### **FEATURES**

#### **Standard Configuration**

- All-Steel Heavy Duty 10mm Welded Frame
- Precision Stepper Motors
- Dual Motors on Y Axis
- 25mm Precision Guide Rails & Bearings
- Zoned Vacuum Table with T-Slots
- 10hp Vacuum Pump Blower Type with Silencer
- Unique Dust Free Pressure Foot System
- 5hp Twin Bag Dust Collector
- Dust Hose Ø4" with all Accessories
- Automatic Lubrication System
- Manual Tool Change
- Tool Measuring Devise
- Limit Switch on all Axis
- Active E-Stop Security on Columns
- Richauto A11 DSP control system
- Free Vecttric Cut2D Pro Programming Software
- Unlimited Free Phone Technical Support

#### **Optional Accessories**

- Rotary 4th axis
- Multiple Spindles
- Addtional vacuum pump
- Cold air gun
- Oil mister
- Cyclone dust collector
- Vacuum pads

#### Models R1-44 R1-84 R1-105 R1-106 R1-136 R1-206 **Cutting Envelope Length (Y axis)** 4ft 10ft 13ft 20ft 8ft 10ft (1300mm) (2500mm) (3000mm) (3000mm) (4000mm) (6000mm) Cutting Envelope Width (X axis) 4ft 4ft 5ft 6ft (1500mm) (2000mm) (2000mm) (2000mm) (1300mm) (1300mm) **Cutting Envelope Height (Z axis)** 8" (200mm) optional 12" and 14" **Drive System Type (X & Y Axis)** Rack & Pinion **Drive System Type (Z - Axis) Ball Screw** Spindle speed 24000 rpm Max. Rapid Feed 787 ipm Max. Cutting Feed 320 ipm Vacuum Table Type **PVC Vacuum Matrix Table With T-Slots** Air Requirements 4cfm @ 100 psi **Power Requirements** 208-220V / 3 Phase

#### **Spindle**



All R1 Series router machine comes standard with 8hp industrial grade spindle, with fully programmable speed of 24000rpm.

This spindle configuration allows the user to cut in any material not only just wood.

# Table

The standard vacuum matrix working surface with a machined grid pattern utilizing foam gasket tape. With additional T-Slots for added work holding versatility.

#### Pressure Foot



CAMTRON unique dust free pressure foot design. This revolutionary design helps keep your workshop clean and help stabilizing the material.

#### **Tool Setter**



Automatic tool setter as standard on all R1 series machines.
For accurate tool measure and increase productivity

#### Gantry



The gantry is constructed of tubular steel, which re-sults in a steady firm beam assembly. This quality engineering and workmanship result in smooth precision cutting

#### Vacuum Pumps



All R1 machines comes standard with air vacuum pump. A wide selection of different modeles is available as option.

#### **Helical Rack**



Rack pinion transmission combined with linear bearings delivering greater accuracy, smoother cutting and quieter running.

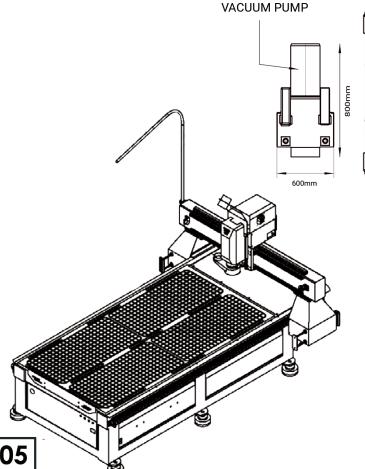
#### **Handheld Control**

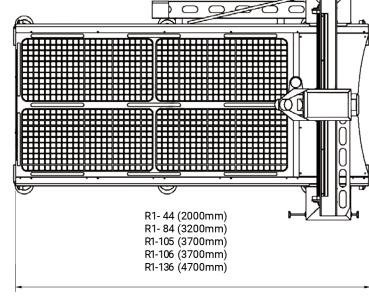


Easy to use machine control at your fingertips for fast and easy setup with USB interface

# FLOOR PLAN

# R1-44 (2076mm) R1- 84 (2076mm) R1-105 (2276mm) R1-106 (2276mm) R1-136 (2276mm)





# SOFTWARE

The R1 CNC Router is designed to run from industry standard G-Code command language, this enables the router to work effectively with all of the common CAD/CAM software packages on the market.

The R1 includes the popular Vectric Cut 2D Pro CAD/CAMprogram:

Vectric - This affordable entry-level product requires little or no machining knowledge, making it the perfect option for any new router owner. Unique software tools guide you through the entire process, from conceptual sketch to the finished piece or mould. Whether you are a new or small independent company Vectric enables you to do things suchas: Engraving, Metal Cutting, Woodworking, Sign Making, Ice Sculpting, profiling & much more.

- No previous CAD or CNC machining experience required.
- Intuitive tools & interface saves hours of your valuable time.
- Speed & reliability means you can take on more business.
- Adapt and re-use your designs to open broader markets.
- You can be totally confident that as your business needs grow you can upgrade to other solutions in the Vectric range.
- Your existing skills skills are simply and seamlessly transferable.



Other popular software's that are compatible:





